

Job Set #44



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-045
Job Sheet 174478



Part No: D4434-045

Job Qty: 6 ea

Part Name: Fwd Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 4 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC
verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified
by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/4/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	6 pcs		4/4/18	0.00	2.33	Small Fab-6		FF DAS
110	QC	6 pcs		4/4/18	0.00	0.00	QC5		38
120	Powdercoat	6 pcs		4/4/18	0.00	0.32	Powdercoat4		BR 18-07-19
130	QC	6 pcs		4/4/18	0.00	0.00	QC3		SB
140	Small Fab	6 pcs		4/4/18	0.00	2.33	Small Fab-6		MLL
150	QC	6 pcs		4/4/18	0.00	0.00	QC5		SO
160	Packaging	6 pcs		4/4/18	0.00	0.00	Packaging3-2		
170	QC21-SA	6 Ea		4/4/18	0.00	0.00	QC21		DAS APR 2 0 1018
M/138700					JART: 9:00				
					O.V.T. 300° FINISH: 9:30				

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
614 D4434-3	Bracket	6 Ea (1 ea)	90-Start up Operation	504987522
615 D4434-5	Bracket	6 Ea (1 ea)	90-Start up Operation	504987922
422 D4441-1	Rubber Seal	3 Ea (.5 ea)	90-Start up Operation	F151342
312 MS20426AD4-4	Rivet	36 Ea (6 ea)	90-Start up Operation	FM132536

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4434-3	6	3	0
	D4434-5 ①	6	2	0
	D4441-1	3	155	0
	MS20426AD4-4	36	1,623	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 8:17 AM Dart.Gagnon.Michelle



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Container No: S062196



Part: D4434-045

Job No: 174478

Serial No/Batch: S062196

Revision:

Inspector:

Date: 04/18/18

36
12V